

Date: Friday, 01/02/2008 9:28:53 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : AFT BASE	
Job Number : 37139		
Estimate Number : 13036		
P.O. Number :	Part Number : D365111	
This Issue : 01/02/2008 S.O. No. :	Drawing Number : D3651 REV.B U/R	
Prsht Rev. : NC	Project Number : N/A	
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B U/R	
Previous Run : 35848	Material :	
Written By :	Due Date : 08/02/2008	Qty: 2 Um: Each
Checked & Approved By :		
Comment : Est Rev:A New Issue 07-09-27 DD verified by: EC Est Rev:B ECN 1113P 08-01-22 DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	G89	coated cloth
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Comment: Qty.: 0.7203 sf(s)/Unit Total : 1.4406 sf(s)

G-89 coated cloth

Batch: 105928 IB 8-2-1

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3651

Dwg Rev: B
 Prog Rev: B

IB 8-2-1



2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-2-1

4.0	QC8	SECOND CHECK
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**ENGINEERING
 APPROVAL**



Comment: SECOND CHECK

UE 08-02-04

08-03-13 (2)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and stock

Location: PPP 38103 1-8/3/18 (2)

08-03-13 (2)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BASE

Job Number: 37139

Part Number: D365111

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08 03 18
[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

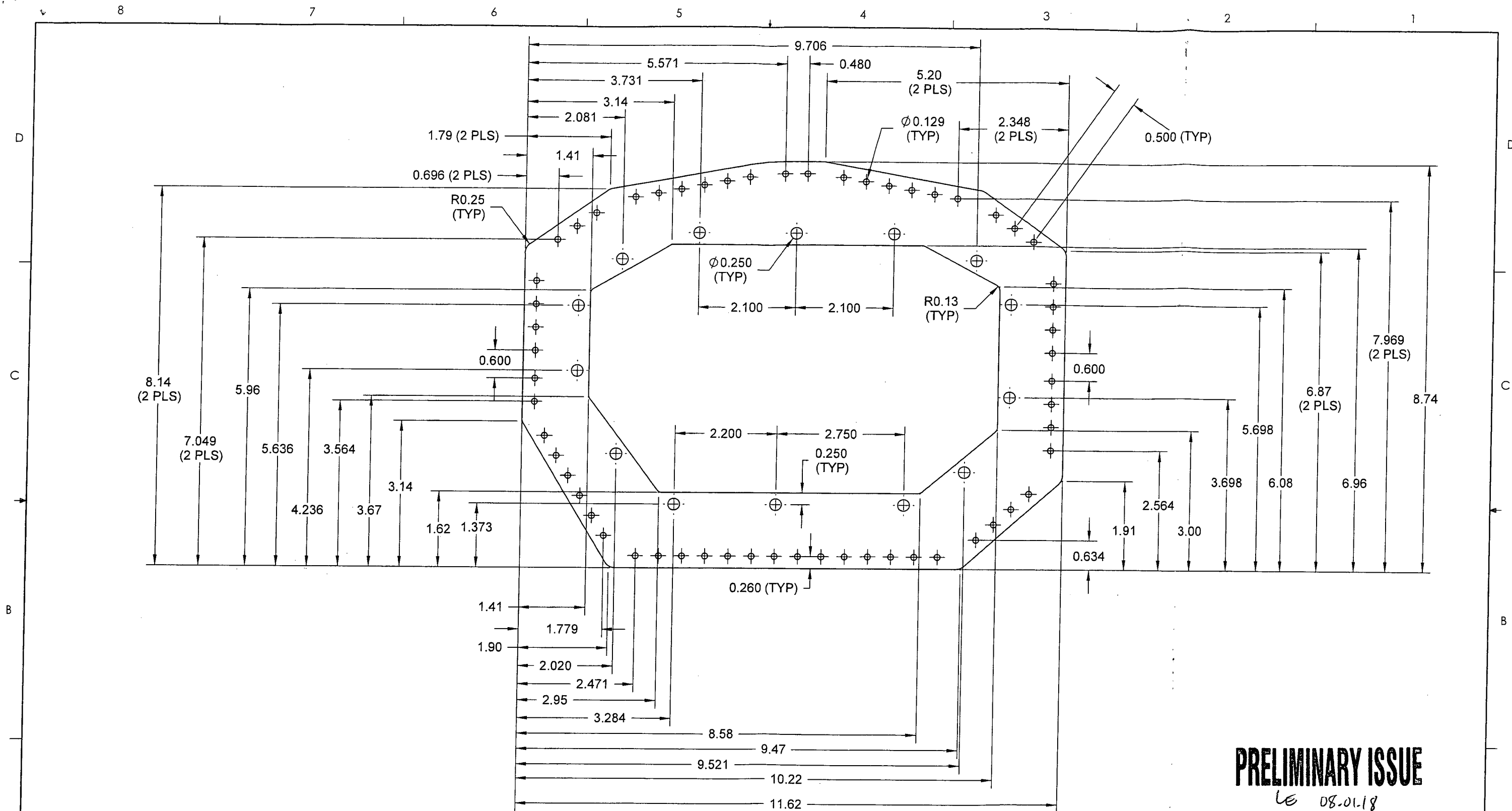


U 88-03-14

POSITIVE RECALL

EFFECTIVE 08.02.01 AUTH [Signature]

RELEASED [Signature] DATE 08.03.18



NOTES:

- 1) MATERIAL: THERMO-CHEM P/N G-89, (REF. 0.060 THICK)
POSSIBLE SUPPLIER: A.R. THOMSON GROUP
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.2 lb

D3651-11 GASKET



DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. D3651	REV. B
MFG. APPR.	RF		SHEET 8 OF 9
APPROVED	RF	TITLE AFT BASE ASSEMBLY	SCALE 1:2
DE APPR.	RF		
DATE	08.01.07	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DART AEROSPACE LTD		Work Order:	37139
Description: AFT BASE GASKET		Part Number:	D3651-11
Inspection Dwg: D3651-11 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .129	+ .004 - .001	.129	*			
Ø .250	+ .005 - .001	.250	*			
8.74	+/- .030	8.74	*			
11.62	+/- .030	11.62	*			
1.62	+/- .030	1.62	*			
1.41	+/- .030	1.41	*			
1.500	+/- .010	1.500	*			
.600	+/- .010	.600	*			
.634	+/- .010	.634	*			
2.564	+/- .010	2.564	*			
2.081	+/- .010	2.081	*			
3.731	+/- .010	3.731	*			
2.100	+/- .010	2.100	*			
9.706	+/- .010	9.706	*			
7.969	+/- .010	7.969	*			
6.96	+/- .030	6.96	*			
5.698	+/- .010	5.698	*			
3.698	+/- .010	3.698	*			
2.564	+/- .010	2.564	*			
2.020	+/- .010	2.020	*			
3.284	+/- .010	3.284	*			
2.200	+/- .010	2.200	*			
2.750	+/- .010	2.750	*			

Measured by:	LB
Date:	8-2-4

Audited by:	[Signature]
Date:	08/02/04

Prototype Approval:	[Signature]
Date:	08.02.04

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

[Signature]

